

**Safety data sheet**



Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

Date of revision: 12.12.2023  
Date of previous issue: 28.06.2023  
Version number 3 (replaces version 2)

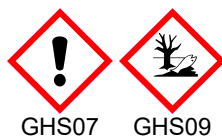
**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

- **1.1 Product identifier**
- **Trade name:** Epocoat Aqua Primer Comp. B
- **UFI:** 7E8X-058R-310U-3SC2
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
- **Sector of Use** Coating
- **Application of the substance / the mixture**  
waterborne epoxy coating, Comp. B  
Uses in Coatings - Industrial use  
Uses in Coatings - Professional use
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Nor-Maali Oy  
Vanhatie 20, 15240 Lahti, FINLAND
- **Further information obtainable from:** MSDS (Nor-Maali Oy) tel.+358 3 874 650, sds@nor-maali.fi
- **1.4 Emergency telephone number:** Contact National Poison Center

**SECTION 2: Hazards identification**

- **2.1 Classification of the substance or mixture**  
Product definition: mixture
- **Classification according to Regulation (EC) No 1272/2008**
-  GHS09 environment  
Aquatic Acute 1 H400 Very toxic to aquatic life.  
Aquatic Chronic 1 H410 Very toxic to aquatic life with long lasting effects.
-  GHS07  
Skin Irrit. 2 H315 Causes skin irritation.  
Eye Irrit. 2 H319 Causes serious eye irritation.  
STOT SE 3 H335 May cause respiratory irritation.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**  
The product is classified and labelled according to the GB CLP regulation.
- **Hazard pictograms**



- **Signal word** Warning
- **Hazard-determining components of labelling:**  
Modified Epoxy Amine adduct
- **Hazard statements**  
H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H335 May cause respiratory irritation.  
H410 Very toxic to aquatic life with long lasting effects.
- **Precautionary statements**  
P273 Avoid release to the environment.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

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P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P312 Call a POISON CENTER/doctor if you feel unwell.  
P403+P233 Store in a well-ventilated place. Keep container tightly closed.

- **2.3 Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

· **Determination of endocrine-disrupting properties**

95-14-7	benzotriazole	List II
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**SECTION 3: Composition/information on ingredients**

- **3.2 Mixtures**
- **Description:** Mixture of substances listed below with nonhazardous additions.

· **Dangerous components:**

	Modified Epoxy Amine adduct Aquatic Acute 1, H400; Aquatic Chronic 1, H410; Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335	25 - 75%
CAS: 34590-94-8 EINECS: 252-104-2 Reg.nr.: 01-2119450011-60-	Dipropylene glycol monomethyl ether substance with a Community workplace exposure limit	2.5 - 10%
CAS: 95-14-7 EINECS: 202-394-1 Reg.nr.: 01-2119979079-20-	benzotriazole Acute Tox. 4, H302; Acute Tox. 4, H332; Eye Irrit. 2, H319; Aquatic Chronic 3, H412 ATE: LC50/4 h inhalative: 1.5 mg/l	< 0.3%
CAS: 7632-00-0 EINECS: 231-555-9 Reg.nr.: 01-2119471836-27-	sodium nitrite Ox. Sol. 3, H272; Acute Tox. 3, H301; Aquatic Acute 1, H400	< 0.3%

- **Additional information:** For the wording of the listed hazard phrases refer to section 16.

**SECTION 4: First aid measures**

- **4.1 Description of first aid measures**
- **General information:**  
Never give anything by mouth or induce vomiting to an unconscious person or a person who has convulsions.
- **After inhalation:**  
Remove person to fresh air, keep patient warm and at rest. If breathing is irregular, call national emergency number, if needed start giving artificial respiration and seek medical advice.
- **After skin contact:**  
Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- **After eye contact:**  
Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open.
- **After swallowing:**  
If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do not induce vomiting.
- **Information for doctor:** Treatment according to symptoms.
- **4.2 Most important symptoms and effects, both acute and delayed**  
No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

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**SECTION 5: Firefighting measures**

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:** Use fire extinguishing methods suitable to surrounding conditions.
- **5.2 Special hazards arising from the substance or mixture** No further relevant information available.
- **5.3 Advice for firefighters**  
Evacuate people from danger area and deny access to area. Remove containers from danger area and try to cool containers which cannot be removed safely. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- **Protective equipment:** Compressed air respirator and protective clothing.

**SECTION 6: Accidental release measures**

- **6.1 Personal precautions, protective equipment and emergency procedures** Not required.
- **6.2 Environmental precautions:**  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
- **6.3 Methods and material for containment and cleaning up:**  
Absorb liquid components with liquid-binding material (sand, peat or other absorbent material).
- **6.4 Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

**SECTION 7: Handling and storage**

- **7.1 Precautions for safe handling**  
Handling must be organised so that skin contact with the product and splashes to eyes can be avoided.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:**  
The product must be stored in a dry, well ventilated, cool (temperature > +10 °C) space. Must be transported and stored free from frost. Containers must be kept tightly closed and away from foodstuff.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep container tightly sealed.
- **7.3 Specific end use(s)** No further relevant information available.

**SECTION 8: Exposure controls/personal protection**

· **8.1 Control parameters**

· **Ingredients with limit values that require monitoring at the workplace:**

**34590-94-8 Dipropylene glycol monomethyl ether**

HTP	Long-term value: 310 mg/m <sup>3</sup> , 50 ppm
Skin	

· **DNELs**

**34590-94-8 Dipropylene glycol monomethyl ether**

Dermal	DNEL	283 mg/kg bw/day (Workers - Long-term systemic effects)
Inhalative	DNEL	308 mg/m <sup>3</sup> (Workers - Long-term systemic effects)

**95-14-7 benzotriazole**

Dermal	DNEL	240 µg/kg bw/day (Workers - Long-term systemic effects)
Inhalative	DNEL	4.2 mg/m <sup>3</sup> (Workers - Long-term systemic effects)

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<b>7632-00-0 sodium nitrite</b>	
Inhalative	DNEL 2 mg/m <sup>3</sup> (Workers - Long-term systemic effects)
<b>PNECs</b>	
<b>34590-94-8 Dipropylene glycol monomethyl ether</b>	
PNEC	19 mg/L (Freshwater) 1.9 mg/L (Marine water) 4,168 mg/L (Sewage treatment)
PNEC	70.2 mg/kg dwt (Fresh water sediment) 7.02 mg/kg dwt (Marine water sediment)
PNEC	2.74 mg/kg (Soil)
<b>95-14-7 benzotriazole</b>	
PNEC	9.4 mg/L (Sewage treatment)
PNEC	1.1 mg/kg dwt (Fresh water sediment) 0.11 mg/kg dwt (Marine water sediment)
PNEC	0.169 mg/kg (Soil)
PNEC	97 µg/L (Freshwater) 9.7 µg/L (Marine water)
<b>7632-00-0 sodium nitrite</b>	
PNEC	0.0195 mg/kg dwt (Fresh water sediment) 0.0223 mg/kg dwt (Marine water sediment) 21 mg/kg dwt (Sewage treatment)
PNEC	0.000733 mg/kg (Soil)
PNEC	5.4 µg/L (Freshwater) 6.16 µg/L (Marine water)

**Additional information:**

The information is based on the valid lists at the time of manufacture (Finland 654/2020).

**8.2 Exposure controls**

- Appropriate engineering controls** No further data; see section 7.
- Individual protection measures, such as personal protective equipment**

**General protective and hygienic measures:**

Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and solvent vapours below the HTP, suitable respiratory protection must be worn.

**Respiratory protection:**

If ventilation is insufficient or if workers are exposed to concentrations above the exposure limit they must use half- or full mask with gas filter A (brown, organic substances), and when grinding P2 (Ib) -type dust filter. Mask with combined filter (gas & dust) A2-P2 must be used when spraying. In the continuous long-term work it is recommended to use motored air protector or separative protector (fresh air hood or compressed air hood or such).

**Hand protection**



Protective gloves

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

**Material of gloves**

Wear suitable gloves tested to EN374.

May be used, gloves(breakthrough time) 4 - 8 hours: butyl rubber, nitrile rubber

**Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

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· Eye/face protection



Tightly sealed goggles

The eye flushing device should be located near the the paint work area.

· Body protection: Protective work clothing

**SECTION 9: Physical and chemical properties**

· 9.1 Information on basic physical and chemical properties

· General Information

· Physical state	Fluid
· Colour:	Whitish
· Odour:	Mild
· Odour threshold:	Not determined.
· Melting point/freezing point:	Undetermined.
· Boiling point or initial boiling point and boiling range	100 °C (7732-18-5 water, distilled, conductivity or of similar purity)
· Flammability	Not applicable.
· Lower and upper explosion limit	
· Lower:	1 vol-%
· Upper:	11 vol-%
· Flash point:	75 °C (34590-94-8 Dipropylene glycol monomethyl ether)
· Auto-ignition temperature:	270 °C (34590-94-8 Dipropylene glycol monomethyl ether)
· Decomposition temperature:	Not determined.
· pH	Not determined.
· Viscosity:	
· Kinematic viscosity at 40 °C	> 20.5 mm <sup>2</sup> /s
· Dynamic:	Not determined.
· Solubility	
· water:	Not miscible or difficult to mix.
· Partition coefficient n-octanol/water (log value)	Not determined.
· Vapour pressure at 20 °C:	23 hPa (7732-18-5 water, distilled, conductivity or of similar purity)
· Density and/or relative density	
· Density at 20 °C:	1.09 g/cm <sup>3</sup>
· Relative density	Not determined.
· Vapour density	Not determined.

· 9.2 Other information

· Appearance:	
· Form:	Fluid
· Important information on protection of health and environment, and on safety.	
· Ignition temperature:	Product is not selfigniting.
· Explosive properties:	Product does not present an explosion hazard.
· Change in condition	
· Evaporation rate	Not determined.

· Information with regard to physical hazard classes

· Explosives	Void
· Flammable gases	Void
· Aerosols	Void
· Oxidising gases	Void
· Gases under pressure	Void

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· Flammable liquids	Void
· Flammable solids	Void
· Self-reactive substances and mixtures	Void
· Pyrophoric liquids	Void
· Pyrophoric solids	Void
· Self-heating substances and mixtures	Void
· Substances and mixtures, which emit flammable gases in contact with water	Void
· Oxidising liquids	Void
· Oxidising solids	Void
· Organic peroxides	Void
· Corrosive to metals	Void
· Desensitised explosives	Void

**SECTION 10: Stability and reactivity**

- **10.1 Reactivity** No specific test data related to reactivity available for this product or its ingredients.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known.

**SECTION 11: Toxicological information**

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Based on available data, the classification criteria are not met.

· **LD/LC50 values relevant for classification:**

**ATE (Acute Toxicity Estimates)**

Oral	LD50	63,380 - 316,901 mg/kg (rat)
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**34590-94-8 Dipropylene glycol monomethyl ether**

Oral	LD50	5,000 mg/kg (rat)
Dermal	LD50	9,510 mg/kg (rabbit)

**95-14-7 benzotriazole**

Oral	LD50	500 mg/kg (rat)
Dermal	LD50	> 2,000 mg/kg (rat)

**7632-00-0 sodium nitrite**

Oral	LD50	180 mg/kg (rat)
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- **Skin corrosion/irritation**  
Causes skin irritation.
- **Serious eye damage/irritation**  
Causes serious eye irritation.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure**  
May cause respiratory irritation.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

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· **11.2 Information on other hazards**

· **Endocrine disrupting properties**

95-14-7 | benzotriazole

List II

**SECTION 12: Ecological information**

· **12.1 Toxicity**

· **Aquatic toxicity:**

**34590-94-8 Dipropylene glycol monomethyl ether**

72-h EC50	1,000 mg/L (Algae)
96-h LC50	1,000 mg/L (Daphnia magna)
	1,000 - 10,000 mg/L (Fish)

**95-14-7 benzotriazole**

72-h EC50	75 mg/L (Algae)
48-h EC50	15.8 mg/L (Daphnia magna)
96-h LC50	180 mg/L (Fish)

**7632-00-0 sodium nitrite**

72-h EC50	100 mg/L (Algae)
48-h EC50	15.4 mg/L (Daphnia magna)
96-h LC50	0.54 - 26.3 mg/L (Fish)

· **12.2 Persistence and degradability**

Biodegradation:  
No further relevant information available.

· **12.3 Bioaccumulative potential** No further relevant information available.

· **12.4 Mobility in soil** No further relevant information available.

· **12.5 Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

· **12.6 Endocrine disrupting properties** For information on endocrine disrupting properties see section 11.

· **12.7 Other adverse effects**

· **Remark:** Very toxic for fish

**SECTION 13: Disposal considerations**

· **13.1 Waste treatment methods**

· **Recommendation**

Do not allow to enter drains or watercourses. Material and/or container must be disposed of as hazardous waste.

· **European waste catalogue**

08 01 15*	aqueous sludges containing paint or varnish containing organic solvents or other hazardous substances
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· **Uncleaned packaging:**

· **Recommendation:**

Empty, dry paint containers (hole made to the bottom) should be taken to collection centres for metallic paint packages. If this collecting/recycling centre doesn't exist, containers can be taken to a local dump pit. For more information contact your local waste disposal authorities or paint deliverer.

**SECTION 14: Transport information**

· **14.1 UN number or ID number**

· **ADR, IMDG, IATA**

UN3082

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<ul style="list-style-type: none"> <li>· 14.2 UN proper shipping name</li> <li>· ADR, IMDG, IATA</li> </ul>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (PAINT)
<ul style="list-style-type: none"> <li>· 14.3 Transport hazard class(es)</li> <li>· ADR, IMDG, IATA</li> </ul> 	
<ul style="list-style-type: none"> <li>· Class</li> </ul>	9 Miscellaneous dangerous substances and articles.
<ul style="list-style-type: none"> <li>· 14.4 Packing group</li> <li>· ADR, IMDG, IATA</li> </ul>	III
<ul style="list-style-type: none"> <li>· 14.5 Environmental hazards:</li> <li>· Marine pollutant:</li> <li>· Special marking (ADR):</li> <li>· Special marking (IATA):</li> </ul>	Yes The environmental hazardous mark is only applicable for packages containing more than 5 litres of liquids. Symbol (fish and tree) Symbol (fish and tree)
<ul style="list-style-type: none"> <li>· 14.6 Special precautions for user</li> <li>· Hazard identification number (Kemler code):</li> <li>· EMS Number:</li> <li>· Stowage Category</li> </ul>	Do not freeze. Warm transport! (+5 °C) Warning: Miscellaneous dangerous substances and articles. 90 F-A,S-F A
<ul style="list-style-type: none"> <li>· 14.7 Maritime transport in bulk according to IMO instruments</li> </ul>	Not applicable.
<ul style="list-style-type: none"> <li>· Transport/Additional information:</li> </ul>	
<ul style="list-style-type: none"> <li>· ADR</li> <li>· Limited quantities (LQ)</li> <li>· Transport category</li> <li>· Tunnel restriction code</li> </ul>	5L 3 (-)
<ul style="list-style-type: none"> <li>· IMDG</li> <li>· Limited quantities (LQ)</li> </ul>	5L
<ul style="list-style-type: none"> <li>· UN "Model Regulation":</li> </ul>	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (PAINT), 9, III

**SECTION 15: Regulatory information**

· 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture  
· Poisons Act

· Regulated explosives precursors

None of the ingredients is listed.

· Regulated poisons

None of the ingredients is listed.

· Reportable explosives precursors

None of the ingredients is listed.

· Reportable poisons

7632-00-0 sodium nitrite

Listed

· Directive 2012/18/EU

· Named dangerous substances - ANNEX I None of the ingredients is listed.

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- **Seveso category** E1 Hazardous to the Aquatic Environment
- **Qualifying quantity (tonnes) for the application of lower-tier requirements** 100 t
- **Qualifying quantity (tonnes) for the application of upper-tier requirements** 200 t
- **REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3

· **DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II**

None of the ingredients is listed.

· **REGULATION (EU) 2019/1148**

· **Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))**

None of the ingredients is listed.

· **Annex II - REPORTABLE EXPLOSIVES PRECURSORS**

None of the ingredients is listed.

· **Regulation (EC) No 273/2004 on drug precursors**

None of the ingredients is listed.

· **Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors**

None of the ingredients is listed.

· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

**SECTION 16: Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**

- H272 May intensify fire; oxidiser.
- H301 Toxic if swallowed.
- H302 Harmful if swallowed.
- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.

· **Contact:** Nor-Maali Oy, tel. +358 3 874 650 or sds@nor-maali.fi

· **Date of previous version:** 28.06.2023

· **Version number of previous version:** 2

· **Abbreviations and acronyms:**

- ATE: Acute toxicity estimate values
- Ox. Sol. 3: Oxidizing solids – Category 3
- Acute Tox. 3: Acute toxicity – Category 3
- Acute Tox. 4: Acute toxicity – Category 4
- Skin Irrit. 2: Skin corrosion/irritation – Category 2
- Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
- STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
- Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1
- Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1
- Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

· **\* Data compared to the previous version altered.**