ΤΟΡϹΟΑΤ

# NORMATHANE 50 FD

### Semi-gloss polyurethane topcoat for fast production process

Normathane 50 FD is the right choice when you are looking for the extreme drying speed and packability. High quality anti-corrosion coating system with this polyurethane topcoat together with epoxy primer can be completed in one work shift.

## WHY TO CHOOSE NORMATHANE 50 FD?

$\mathcal{C}$	

FAST DRYING

Extreme fast drying speed enables packaging already 1.5 hours after painting.

$\mathbf{A}$	X

MODERN POLYURETHANE COATING

Represents modern polyurethane technology but is yet reliable. MORE ENVIRONMENTALLY FRIENDLY

HAPs-free solvent composition.



#### HIGH QUALITY PAINT SYSTEM

Excellent anti-corrosion paint system together with epoxy primer.

# NORMAALI









# SEMI-GLOSS SURFACE FASTER

Normathane 50 FD is solvent-based polyurethane topcoat designed to ensure a fast production throughput. Together with a quick-drying epoxy primer, this semi-gloss polyurethane topcoat enhances your production process.

#### **Extreme Drying Speed**

The main advantage of the Normathane 50 FD topcoat is its extremely fast drying speed. This feature not only accelerates the drying process in painting facilities but also allows for the swift packaging and assembly of painted parts. Normathane 50 FD becomes handle dry in just 1.5 hours at +23°C after application.

#### **Together with an Epoxy Primer**

Normathane 50 FD is a topcoat designed for a corrosion protection system in combination with a fast-drying epoxy primer. The two-coat painting system can be applied within a single work shift thanks to its rapid drying time.

#### More environmentally friendly

Although Normathane 50 FD is a solvent-based product, its solvent composition is HAPs-free\*, meaning it does not contain solvents that would release toxic or harmful chemicals into the air. For this reason, Normathane 50 FD is a safer solvent-based coating for both the environment and the user.

\*Hazardous Air Pollutants free

Updated Technical Data Sheet (TDS) and Safety Data Sheet (SDS) and our general conditions of sales are available at www.nor-maali.fi. In case of differences in information: the order of priority of information is TDS and SDS over any other information.



#### **NORMATHANE 50 FD**

#### GENERAL STEEL STRUCTURES MACHINERY AND EQUIPMENT

## EXTREME FAST DRYING POLYURETHANE TOPCOAT

VOLUME SOLIDS	61 %	
VOC	370 G/L	
MIXING RATIO	5:1	
POT-LIFE	1Н	
COLOURS	RAL, NCS S, KY AND SSG	
FINISH	SEMI-GLOSS	
CORROSIVITY CATEGORY		
TOPCOAT	C2 – C5	

#### More information in the TDS



#### **ESTONIA**

Oü Nor-Maali Vana-Narva mnt 5c, Maardu 74114 Estonia

Tel. +372 600 3948 tellimus@nor-maali.ee

#### **SLOVAKIA**

Nor-Maali s.r.o. Senecká cesta 18 821 04 Bratislava

Tel. +421 903 210 259 sales@nor-maali.sk

#### SWEDEN

Nor-Maali Group AB Varggatan 23 749 40 Enköping

Tel. +46 70 537 6404 Tel. +46 70 537 6414 forsaljning@normaali.se